

MAINTENANCE AND SERVICE GUIDE

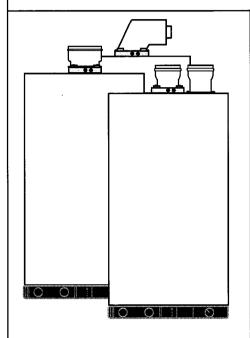


Edition et COMLEC 4/95

Britony combi 80 and 100

Fanned Flue Combination Boiler Heating and Instantaneous Domestic Hot Water

Dimensions



Flue types:

C 12 C 22 or C 42: horizontal vertical concentric C 32 xx:

Twin flue C 32 xy:

850 В В 67 C 380 D 440 721 212 Н 198 360 50 190 R 40 155

Boiler outer case dimensions :

- Height: 850
- Boiler width: 440 (minimum space required 450)
- Depth : 380

- Safety valve outlet
- Heating flow
- K D.H.W. flow
- Gas supply
- Cold water inlet
- Heating return

Technical data

Heat input C/H & DHW Combi 80:

11.73 to 28.70 kW

Combi 100:

15.43 to 34.57 kW

Heat output C/H & DHW Combi 80:

9.5 to 23.25 kW

Combi 100:

12.5 to 28 kW

Max. operating pressure C/H circuit:

2.5 bar

Expansion vessel net capacity

Expansion vessel initial pressure

5.4 | 0.7 bar

Electrical consumption

150 w

Voltage

230 v IP24

Electrical protection index Fuses:

2 A and 1.25 A

DHW flow rate at @ 30°C Combi 80: 11.1 l/min

Combi 100:

13.4 l/min

DHW flow rate at @ 35°C Combi 80:

9.54 I/min

Combi 100:

11.5 l/min

Minimum DHW operating flow rate : Minimum DHW working pressure

2 I/min 0.1 bar

Maximum DHW working pressure

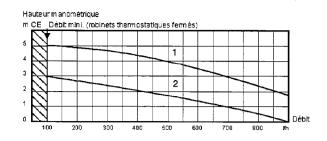
Gas category

10 bar II 2E+ 3+

Nominal gas flow rate at 15°C and 1013 mbar	BRITONY Combi 80		BRITONY Combi 100		
	Maximum	Minimum	Maximum	Minimum	
	power 23.25 kW	power 9.5 kW	power 28.2 kW	power 12.5 kW	
-Natural gas (G 20) at 20 mbar	2.74 m ³ /h	1.22 m ³ /h	3.34 m ³ /h	1.57 m ³ /h	
-Butane gas (G 30) at 28 mbar	2.04 kg/h	0.91 kg/h	2.45 kg/h	1.17 kg/h	
-Propane gas (G 31) at 37 mbar	2.00 kg/h	0.89 kg/h	2.42 kg/h	1.15 kg/h	
	<u> </u>				

-Propane gas (G 31) at 37 mbar	2.00 kg/h	0.89 kg/h	2.42 kg/h	1.15 kg/h		
Injectors and gas valves seat diameter	BRITO	BRITONY Combi 80		BRITONY Combi 100		
•	Natural gas	Butane or Propane	Natural gas	Butane or Propane		
-Blue solenoid restrictor diameter	2.40 mm	1.74 mm	2.80 mm	1.90 mm		
-Black solenoid restrictor diameter	4.25 mm	5.00 mm	5.20 mm	3.80 mm		
-Manifold injectors (16)	1.23 mm	0.72 mm	1.26 mm	0.76 mm		

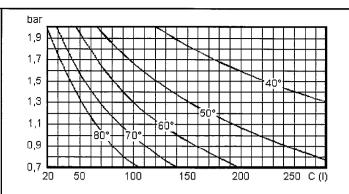
Pump and expanssion vessel characteristics



1 = by-pass closed

2 = by-pass open

Head available / flow



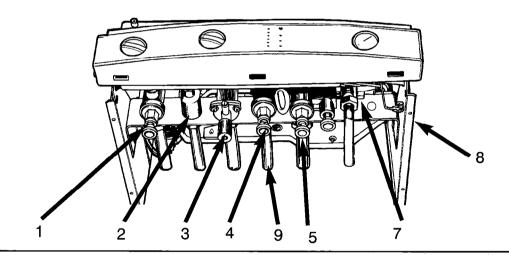
Note: The system initial pressure should be over the following value:

System static height (in metre) + 0.7 = Initial pressure (in bar)

Components location

- 1. CH Flow isolating valve
- 2. DHW outlet
- 3. Gas service tap
- 4. Water service tap
- 5. CH Return isolating valve

- 7. Pressure relief valve
- 8. Chassis
- 9. Connecting tails (x 5)



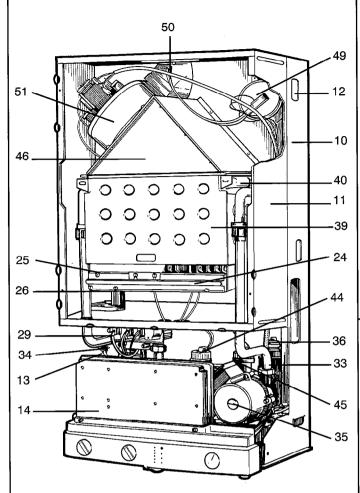
- 10. Steel chassis complete with expansion vessel
- 11. Sealed chamber
- 12. Expansion vessel (not visible)
- 13. Overheat thermostat
- 14. Electrical box
- 15. Three position selector switch
- 16. User's quide
- 17. Heating flow temperature adjustment
- 18. CH pressure gauge
- 20. Green indicator Power ON
- 21. Orange indicator Burner ON
- 22. Red indicator Lock out / flame failure
- 23. Reset button

- 24. Multigas burner comprising:
 - -25. 16 burner head
 - -26. Manifold
 - -27. 2 Ignition electrode
 - -28. Ionization electrode
- 29. Gas section comprising:
 - -30. Security valve (grey)
 - -31. 1/3 gas stage (blue)
 - -32. 2/3 gas stage (black)
- 33. Right hydraulic assy
- 34. Left hydraulic assy
- 35. Single speed pump
- 36. Air separator
- 37. Heating thermistor
- 38. DHW thermistor

- 39. Combustion chamber made of aluminium coated steel with 4 ceramic fibre panels to insure heat insulation
- 40. Copper main exchanger
- 41. Stainless steel secondary plate exchanger
- 42. Three way valve
- 43. connecting bracket
- 44. DHW flowstat
- 45. Heating flowstat
- 46. Flue hood
- 47. Adjustable by-pass
- 49. Air Pressure switch
- 50. 45° elbow comprising venturi
- 51. Fan

FUNCTIONING

COMPONENTS LOCATION



Switching on

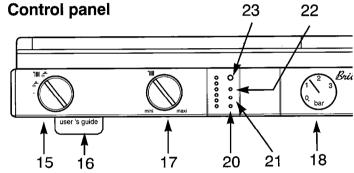
- 1) Check that the gas service tap is opened at the gasmeter and main power is on.
- 2) Check that pressure in central heating system is above 0.7 bar and below 2.5 bar with the pressure gauge (8).
- 3) Open the gas tap (3) by turning from right to left.
- 4) The boiler is now ready to use.

Hot Water

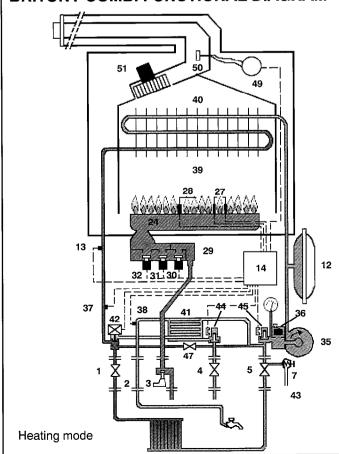
- 1) Turn selector switch (15) to position $\stackrel{\bullet}{\sim}$. The green "power on" indicator \bigcirc (20) will light.
- 2) Turn on a hot water tap, the orange "burner on" indicator (21) will light and the water will become hot.

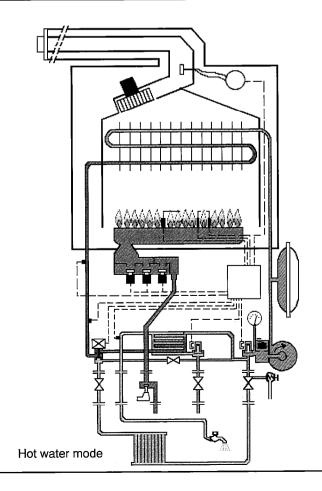
Heating and Hot Water

- 1) Turn selector switch (15) to position 🐔 📶. The green "power on" indicator 🔾 will light (20).
- 3) If the room thermostat (if fitted), the boiler temperature control and the clock (if fitted) are all calling for heat, the orange



BRITONY COMBI FUNCTIONAL DIAGRAM





3

the heating will be on.

the heating is on, it is only necessary to turn on a hot tap. The heating will be interrupted momentarily while the hot water is being delivered. The boiler will switch back automatically to heating when the tap is turned When the tap is closed the burner is extin-

Note: If the boiler has been turned off for some time the first attempt to light it may result in a lockout * (22) . If this happens press the reset button (23) and the boiler will light.

Domestic Hot Water Mode

switch 15 must be in either on 🥕 or *IIII 🚓 position. This will be confirmed by the green indicator light (20)

When a tap or shower is turned on, the flow of mains water, above 2 litres per min., will tor light \bigcirc (20). activate the DHW flow switch (44) and allow the 3 way valve (42) to move to the DHW position. The pump can now circulate (either from the room thermostat or the primary water heated by the main heat clock) the pump starts. If the boiler tempeexchanger through the secondary heat rature control is calling for heat and primaexchanger.

The first stage solenoid (31) (blue) and security solenoid (30) (grey) open together to allow gas to the burner. The ignition sequence begins and a continuous high speed spark ignites the gas. As soon as a flame is detected the orange indicator bulb (21) will light and the second stage solenoid (32) (black) opens to allow the full gas rate. If a flame is not detected, after 8 seconds, the security solenoid closes and shuts off the gas. The red lockout indicator

water control thermistor 38 and the central bulb * 22 will light. When there is a need for hot water while heating control thermistor (37). This system anticipates the changes of temperatuensures accurate temperature regulation.

> three minutes to maintain temperature to for a further 3 minutes before it too stops. ensure a fast response in the event of a subsequent hot water demand.

Priority will be given to a demand for hot by pressing the RESET button (23). water. This will interrupt the central hea-To be able to supply hot water, the selector ting for the duration of hot water delivery.

Central Heating Mode

To be able to supply heating, the selector switch (15) must be on "IIII &" position. This will be confirmed by the green indica-

When there is a demand for heating ry flow rate over 4 ltr/min, the central heating flow switch operates allowing the ignition sequence to begin. The first stage solenoid (31) (blue) and security solenoid If an overheat is detected by the sensor (30) (grey) open together to allow gas to the burner. The ignition sequence begins and a continuous high speed spark ignites the gas. As soon as a flame is detected the orange indicator bulb (21) will light. After 45 seconds the second stage solenoid (32) (black) opens to allow the full gas rate. If a flame is not detected, after 8 bulb * (22) will light. The domestic hot seconds, the security solenoid closes and

"burner on" indicator 🕯 (21) will light and water temperature is controlled by the hot shuts off the gas. The red lockout indicator

The central heating flow temperature is controlled by the central heating control re in the secondary heat exchanger and thermistor (37). The boiler has been designed to minimise cycling and will not attempt to relight for at least 3 minutes after the boiler thermostat has been satisfied. When the guished and the pump stops. The boiler room thermostat is satisfied the burner will will now stay in the hot water mode for switch off and the pump will remain running

NB

It is possible to override the 3 minute delay

Lock out procedure

Flame disappearance :

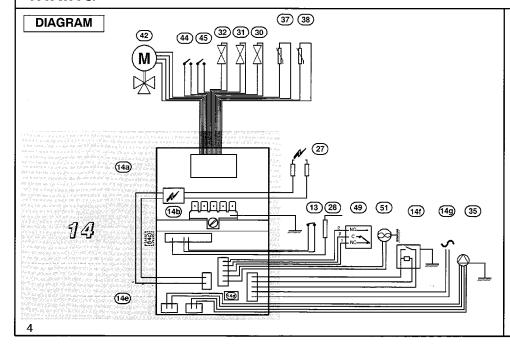
When the ionisation electrode (28) does not detect flame presence. The orange indicator lamp (21) extinguishes. A lighting cycle starts. If a flame is not detected before 8 seconds, the grey security solenoid (30) and the blue 1/3 solenoid (31) will close. The lock out red indicator (22) lights, the pump (35) runs and the 3 way valve (42) stays in its position.

After a few seconds, it will become possible to reset the boiler by pressing the reset button (23).

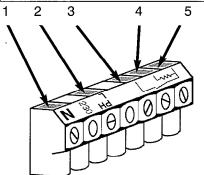
Overheat detection:

(13), the grey security solenoid (30) and the blue 1/3 (31) closes, the orange indicator lamp (21) extinguishes. The ignitor is energised for 8 seconds and the red lockout indicator (22) ligths. If the burner cannot relight the boiler will go to lockout.

WIRING



Plug for main power and Room thermostat connection



- 1. Neutral
- 2. Phase
- 3. Room thermostat live
- 4. Accelerator resistor
- 5. Common for Accelerator and room thermostat.

ELECTRICAL WIRING continuation N° Wiring colours Designation 13. -Overheat sensor Brown -Electrical box 14. 14a. -Regulation PCB -Ignitor Red, Black 14b. -Fuse 1.25 A 14c. 14d. -Fuse 2A -Power PCB 14e. -Room thermostat 14f. -Mains 230V 50 Hz 14g. -Pressure switch 2: Black P: Orange 18. 1: White White 27. -Spark electrodes 28. -Ionisation probe White 30. -Security solenoid (grey) Grey 31. -2/3 gas stage solenoid (black) Black 32. -1/3 gas stage solenoid (blue) Blue 35. -Pump 37. -C/H thermistor Violet -DHW thermistor 38. Green

ADJUSTMENTS ON CONTROL PCB

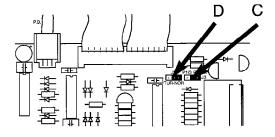
The following adjustments are available on the regulation PCB. To gain access to them, pivot down electrical box, remove the rear cover and the rear panel of electrical box, unplug connectors from regulation PCB and pull it toward you.

Heating output limitation:

- Functioning without limitation plug C on "P MAX" - Functioning at 1/3 gas rate only plug C on "P 1/3"

Burner functioning:

- Regulation available 3/3, 1/3, 0 plug D on "NOR" plug D on "TUR" - Functioning at full gas rate only



REGULATION

-3 way valve

-Fan

-DHW flow switch

-C/H flow switch

Temperature regulation for both C/H and DHW circuits are controlled by 2 thermistors. The C/H knob allows the adjustment of temperature between 35 and 85°C. The DHW temperature is limited to 60°C. DHW and C/H thermistors are identical and interchangeable.

Resistance value are

42.

44.

45.

51.

-5000 Ω at 25 °C 40°C -2631 Ω at -620 Ω at 80°C -255 Ω at 110°C

FLOW SWITCHES

Flow in both D.H.W. and Heating circuits are detected by 2 flow switches. A piston with a magnet at the top operates a REED switch. The piston is lifted by flow rates listed below:

Flow rate threshold: 120 l/h ±20 l/h D.H.W. C/H 250 l/h ±20 l/h

AIR PRESSURE SWITCH

The air flow rate is detected by a pressure differential created by a venturi located in the flue duct.

ON threshold $\Delta P > 130 Pa$ OFF threshold ΔP < 100 Pa

To ensure continued efficient operation of the appliance, it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation condition and usage, but in general, once a year should be adequate. SUGGESTED SEQUENCE for SERVI-

White, Yellow, Orange

Brown

Brown, Blue

Red

It is the law that any service work must be carried out by a competent person such as your local Chaffoteaux Service Centre. British Gas or other CORGI registered personnel in accordance with the current Gas Safety (Installation and Use) Regulations.

The service schedule should include the following operations:

- Check the pressure in the system.
- Check the correct operation of the appliance.
- Check the correct operation of the gas controls.
- Check the functions of the safety controls.
- Check combustion chamber insulation panels for damage.
- Clean the burner.
- Clean the heat exchanger.
- Check the burner manifold injectors.
- Clean gas and water filters.
- Check expansion vessel charge pressu-
- Clean and check operation of safety valve.

Additional Procedures that may be necessary:

- Check burner pressure and gas flow rates.

ROUTINE SERVICING

- Check that the fan blades are clean.
- Check, clean and replace components as necessary.
- Carry out combustion test utilising the test points in the flue turret.

CING

Before disconnecting or removing any parts, isolate the gas and electricity supplies. Ensure that the appliance is cool.

(for detail please see section on Parts Removal and Replacement)

Preliminary Checks

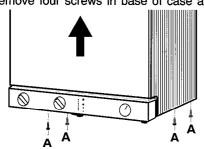
- Remove outer case
- Check the system pressure is at least 0.7 bar cold
- Check operation of 1/3 and 2/3 solenoids.
- Check that the burner is extinguished fully when both solenoids are closed in both DHW and C/H modes.
- Test ionisation functions and check that lockout occurs by turning off gas tap.
- Whilst boiler is operating, check operation of primary flow switch by closing heating flow valve and by pass screw (turn clockwise) noting the number of turns so that it may be reset correctly.

REMOVAL AND REPLACEMENT OF PARTS

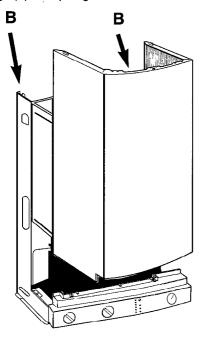
Before removing appliance case, isolate 5. Ignition Electrodes the gas and electrical supplies. Isolate boi- Carry out steps 1 and 2 as above. Hinge ving any component in the waterways. tabs P on either side. Ensure that the appliance is cool.

1. Outer Case

Remove four screws in base of case and



lift free. When replacing, carefully locate on lugs (B) on top edge of chassis.



2. Combustion Chamber

Unscrew four self tapping screws securing Reassemble in reverse order.

3. Burner Manifold

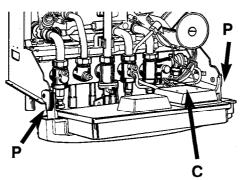
Carry out steps 1 and 2 as above. Remove two screws securing the closure plate and the screw on the flue outlet tightened. the remaining four screws to release the manifold. Lift clear. Replace the manifold 9. Flue Hood gasket. Reassemble in reverse order.

4. Ionisation Electrodes

trode to burner. Thread wire through grom-tion chamber rear panel. met and lift clear. Reassemble in reverse order.

ler from the system and drain before remo- down electrical box by pressing retaining

Remove wiring cover C. Disconnect leads



from spark generator. Loosen screws securing the closure plate and remove. Remove grommet from base of sealed chamber. Remove screw securing electrode bracket and lift clear easing spade connectors through the grommet. Reassemble in reverse order, twisted together electrodes cable at least 10 times to avoid electrical interference.

6. Burner Assembly

Carry out steps 1,2, disconnect electrodes as mentionned in section 4 and 5. Remove two screws securing burner assembly to the back panel of the boiler. Lift right hand back corner first. Reassemble in reverse order.

7. Gas Solenoids

Disconnect colour coded leads. Remove six screws. The solenoids are attached to their base plate. Lift clear taking care not to lose the three plungers and springs. Reassemble in reverse order replacing the cork gasket.

8. Fan Assembly

Remove outer case and sealed chamber the sealed chamber front panel and lift front panel (See Steps 1 and 2). Disconnect over top corner locating lugs. Unscrew four spade connectors noting positions. Remove self tapping screws to release combustion two screws securing the front of the fan chamber front plate and lift clear, assembly and loosen screw on flue outlet. Twist fan assembly anticlockwise to disengage from flue outlet and lift clear.

Re-assemble in the reverse order ensuring that the wiring is re-connected correctly and

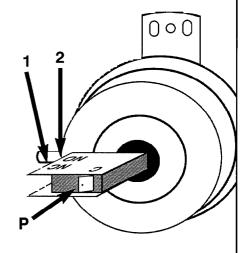
Carry out steps 1 and 2 as above. Remove fan assembly as in step 8. Remove the three screws securing the angled top of the Carry out steps 1 and 2 as above. Loosen hood to the chassis. Lift and remove taking screws securing the closure plate and care not to snag the pressure switch cables. remove. Disconnect the lead from the main Re-assemble in the reverse order ensuring wiring loom. Remove screw securing elec- that the hood is located behind the combus-

10. Pressure Switch

Remove outer case and sealed chamber

front panel as in steps 1 and 2. Disconnect three pressure switch cables noting their positions.

- 1 = white cable connected to NC
- 2 = black cable connected to NO



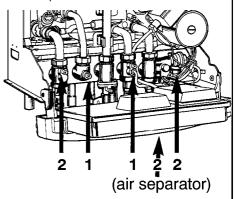
P = orange cable connected to C Remove screw securing the switch bracket to the chassis. Disconnect the sampling tubes again noting their positioning (+ and -). Remove switch. Reassemble in reverse

11. Pressure Switch Venturi

Carry out steps 1, 2 and 8, as above. Disconnect the sampling tubes and remove the screw securing the venturi to the flue outlet. Remove venturi by the bottom of the 45° elbow. Reassemble in reverse order.

12. Drain down

5 drain points are located on the boiler.



- 1 = DHW circuit drain point
- 2 = Heating circuit drain point

13. Water filters (DHW and Heating)

The DHW filter ensures a seal between the connecting bracket and the pipe to the DHW flow switch. Drain the boiler as in step 12. Unscrew the pipe nut and remove the clip on the hydraulic assy. Pull the pipe toward you and remove the water filter from its location.

The C/H filter is located in the right hydraulic assembly. Remove the return pipe as described previously and withdraw the filter. Reassemble in reverse order.

14. Flow switches

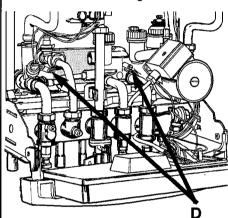
Drain boiler as in step 12. Disconnect the electrical plug, turn the top cover anti- 18. Pump clockwise, remove the O-ring and the Drain boiler as in step 12. Pivot the electical

15. 3-Way valve

clips on the 3 way valve. Remove the clip of the return pipe from the volute. Remove on the exchanger flow pipe. Pull the pipe down then pull it out of the 3 way valve. Disconnect the plug from the motor. Unscrew the nut on the pipe between the connecting bracket and the 3 way valve and pull it toward you. Rotate the 3 way valve body anti-clockwise to unclip it from the left hydraulic assembly.

16. Secondary heat exchanger

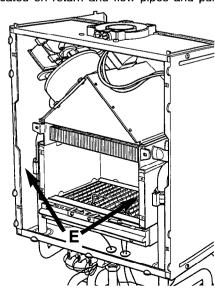
Drain both circuits of the boiler as in step 12. Unscrew the 2 fixing screws (D) and remove the DHW exchanger from the front.



Prior to reassembly, check that the 4 gas- 20. Thermistors kets are correctly positioned. The heat Drain the boiler as step 12. Disconnect the remounted incorrectly.

17. Main heat exchanger

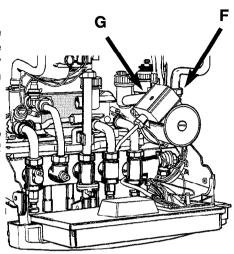
Carry out steps 1 and 2 as above. Drain boiler as in step 12. Remove the 2 clips (E) located on return and flow pipes and pull



them downwards. Pull the main exchanger order.

toward you to remove. Reassemble in reverse order.

brass piston. Reassemble in reverse order. box downwards. Open the electrical box cover removing the 2 screws. Remove the pump plug from the power board and earth Drain boiler as in step 12. Remove the 3 plug from earth socket. Unscrew the nut (F)



the clip (G) on the pump volute and pull pump toward you. Reassemble in reverse order.

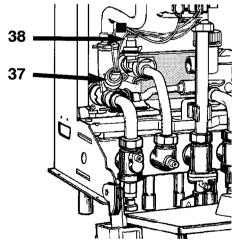
19. Pressure relief valve

The pressure relief valve can be serviced from the front of the appliance. Drain the boiler first, undo the retaining screw and pull and proceed as step 23. Reassemble in out the valve.Reassemble in reverse order.

exchanger is so designed that it cannot be plug, remove the retaining clip pull the thermistor out. Reassemble in reverse order.

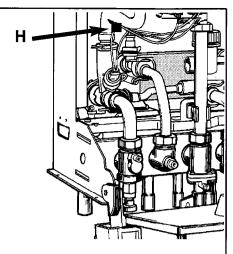
38 = DHW thermistor

37 = Heating thermistor



21. Safety thermostat

Remove the casing as step 1 and hinge down the electrical box as step 5. Disconnect the 2 cables, pull out the sensor with the clip (13). Reassemble in reverse



22. Spark generator

Carry out steps 1, 2, and open the electrical box cover as mentionned in step 5. Undo the 4 screws of the electrical rear panel and remove it. Unplug electrodes wires, remove the ignitor connector from the PCB, remove earth plug from earth socket. Hang out the ignitor. Reassemble in reverse order.

23. Power board

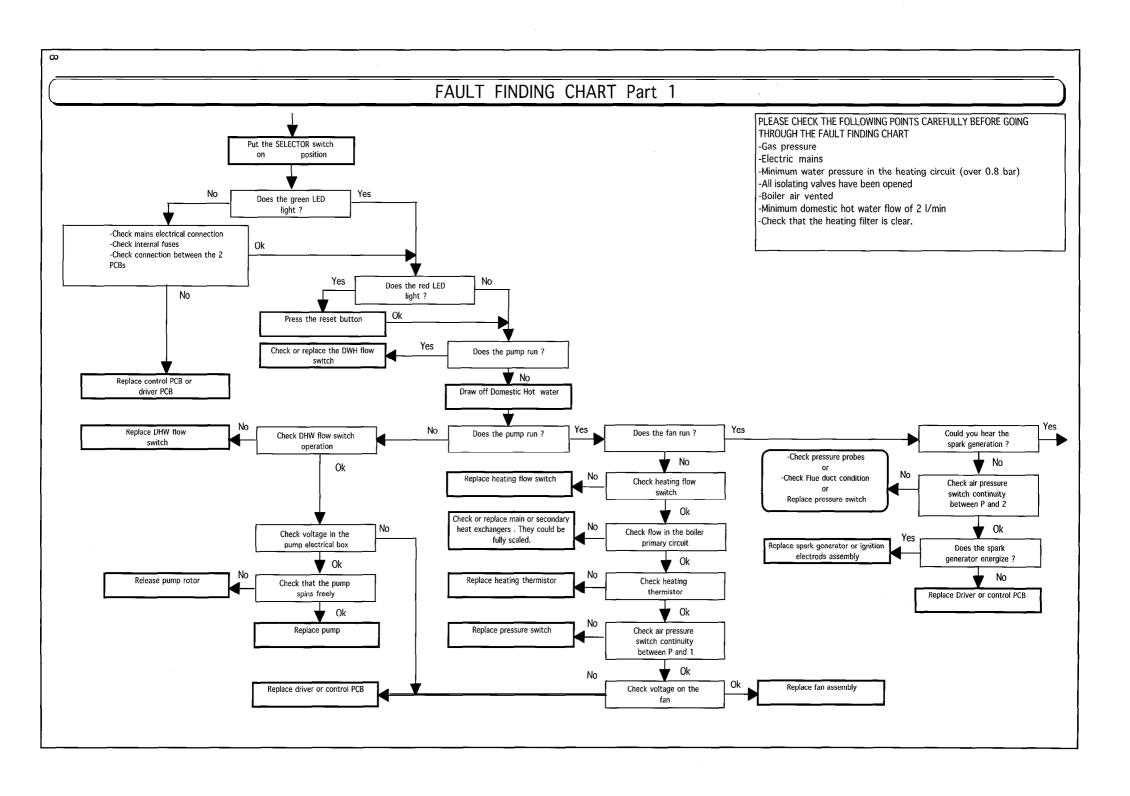
Carry out steps 1, 2, and open the electrical box cover as mentionned in step 5. Undo the 4 screws of the electrical rear panel and remove it. Unplug all cables from the PCB. remove earth plug from earth socket. Hang out the power board. Reassemble in reverse order.

24. Control board

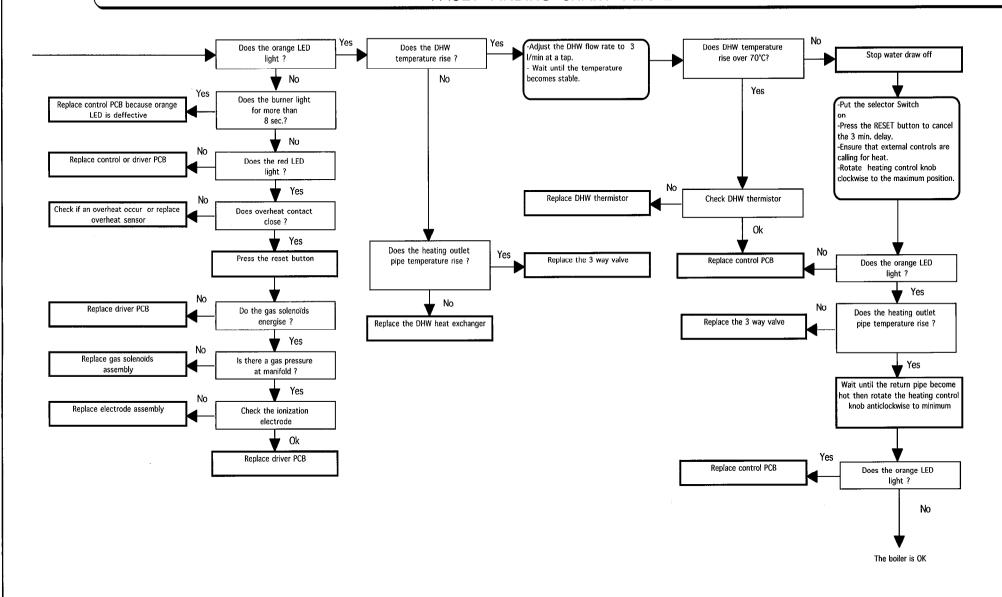
Pull out plastic knob from the front panel reverse order.

25. Expansion vessel

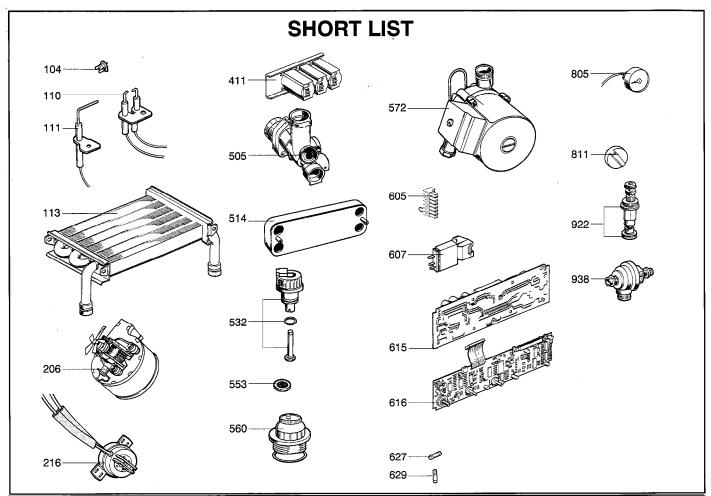
Remove the casing as step 1 and drain the boiler as step 12 above. Unscrew the connecting tails nuts and lift out the boiler from the wall. Place it on a side on the floor. Remove the expansion vessel bracket retaining screws, disconnect the pipe from the vessel and pull ti toward you. Reassemble in reverse order.



FAULT FINDING CHART Part 2



9



Key n°	Description	BRITONY COMBI 80		BRITONY COMBI 100	
		G.C. N°	Manf. Pt. N°	G.C. N°	Manf. Pt. N°
104	OVERHEAT THERMOSTAT 100°C	277783	1010572	277783	1010572
110	IGNITION ELECTRODE ASSY	277788	1002801	277788	1002801
111	IONIZATION ELECTRODE	277789	1002802	277789	1002802
113	HEAT EXCHANGER	277790	1010017		1011136
206	FAN ASSY	277804	1010212		1003011
216	PRESSURE SWITCH KIT	277808	81725	277808	81725
411	SOLENOID VALVE KIT	277812	81432	277812	81432
505	THREE-WAY VALVE	277833	1010000	277833	1010000
514	WATER/WATER HEAT EXCHANGER	277836	1002540		1011164
532	WATER THROTTLE HEAD ASSY	277846	81471	277846	81471
553	WATER FILTER	277854	1007727	277854	1007727
560	AIR SEPARATOR HEAD ASSY	277857	1002653	277857	1002653
572	PUMP 1 SPEED 240V	277862	1010774	277862	1010774
605	CONNECTOR	277872	1010349	277872	1010349
607	IGNITER	379075	1002105.20	379075	1002105.20
615	PRINTED CIRCUIT BOARD OF POWER	277880	1010592	277880	1010592
616	PRINTED CIRCUIT BOARD OF REGULATION	277881	1010047	277881	1010047
627	FUSE 250V 2A - TEMPORIZED	277883	1003456	277883	1003456
629	FUSE 250V 1.25A - TEMPORIZED	277884	1003635	277884	1003635
805	PRESSURE GAUGE		1012561		1012561
811	BLACK KNOB		1011699		1011699
922	TAP HEAD ASSY	366937	67704	366937	67704
938	PRESSURE RELIEF VALVE	277770	76584	277770	76584

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